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MEMORANDUM FOR PRS (In-House /Contractor Publication)

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SUBJECT: Authorization for Release of Technical Information, Control Number: **AFRL-PR-ED-TP-1999-0196**
Smith, C.W.; Gloss, K.T., Liu, C.T, "Test Geometries for Bondline Cracked Photoelastic Models;
Preliminary Results" (VuGraphs)

ASME 1999 Mechanical Engineering Congress and Exposition

(Statement A)

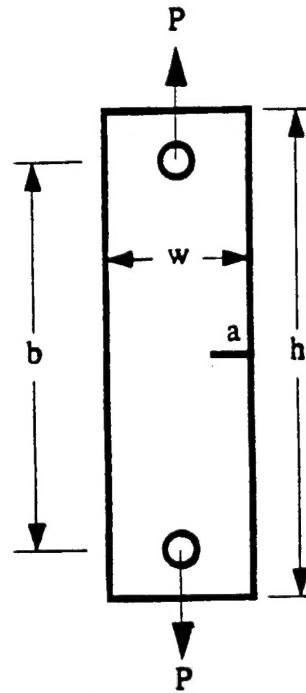
**TEST GEOMETRIES FOR BONDLINE CRACKED
PHOTOELASTIC MODELS: PRELIMINARY RESULTS**

**C. W. SMITH AND K. T. GLOSS
DEPARTMENT OF ENGINEERING SCIENCE AND MECHANICS
VIRGINIA POLYTECHNIC INSTITUTE AND STATE UNIVERSITY
BLACKSBURG, VA 24061**

**C. T. LIU
AIR FORCE RESEARCH LABORATORY, PRSM
10 E. SATURN BLVD.
EDWARDS AFB, CA 93524-7680**

20021119 117

$w = 38.1 \text{ mm}$
 $t = 12.7 \text{ mm}$
 $h = 127 \text{ mm}$
 $b = 102 \text{ mm}$
 $P = 2.74 \text{ kgs}$



| | | (MPa $\sqrt{\text{m}}$) | | |
|--------|------|--------------------------|-------------------|--------------|
| a (mm) | a/w | K_{exp} | K_{th}^* | % difference |
| 7.54 | 0.20 | 12.76 | 11.84 | 7.80 |

* Srawley and Brown, 1967

Fig. 1 Single Edge Crack Results for Artificial Cracks

(Mode I Algorithm)

Beginning with the Griffith-Irwin Equations, we may write, for Mode I, for the homogeneous case,

$$\sigma_{ij} = \frac{K_1}{(2\pi r)^{\frac{1}{2}}} f_{ij}(\theta) + \sigma_{ij}^0 \quad (i,j = n, z) \quad (1)$$

where:

σ_{ij} are components of stress,

K_1 is SIF,

r, θ are measured from crack tip (Fig. A-1),

σ_{ij}^0 are nonsingular stress components.

Then, along $\theta = \pi/2$ the direction of greatest local fringe spreading, after truncating σ_{ij}

$$(\tau_{nz})_{\max} = \frac{K_1}{(8\pi r)^{\frac{1}{2}}} + \tau^0 = \frac{K_{AP}}{(8\pi r)^{\frac{1}{2}}} \quad (2)$$

where $\tau^0 = f(\sigma_{ij}^0)$ and is constant over the data range,
 K_{AP} = apparent SIF, $(\tau_{nz})_{\max}$ = maximum shear stress in nz plane

$$\therefore \frac{K_{AP}}{\partial(\pi a)^{\frac{1}{2}}} = \frac{K_1}{\partial(\pi a)^{\frac{1}{2}}} + \frac{\sqrt{8}\tau^0}{\partial} \left(\frac{r}{a}\right)^{\frac{1}{2}} \quad (3)$$

where (Fig. A-1) a = crack length, and ∂ = remote normal stress

$$\text{i.e. } \frac{K_{AP}}{\partial(\pi a)^{\frac{1}{2}}} \text{ vs. } \sqrt{\frac{r}{a}} \text{ is linear.}$$

Since from the Stress-Optic Law:

$$(\tau_{nz})_{\max} = \frac{nf}{2t} \text{ where}$$

n = stress fringe order
 f = material fringe value
 t = specimen thickness

and from Eq. 2

$$K_{AP} = \tau_{nz}^{\max} (8\pi r)^{\frac{1}{2}} = \frac{nf}{2t} (8\pi r)^{\frac{1}{2}},$$

then K_{AP} (through a measure of n) and r becomes the measured quantity from the stress fringe pattern at different points in the pattern.

A typical plot of normalized K_{AP} vs. $\sqrt{r/a}$ for a cracked, bonded specimen is shown in Fig. A-2.

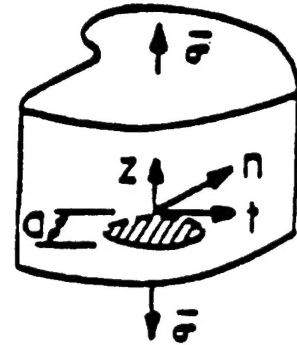
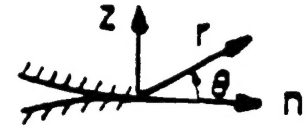


Fig. A-1 Mode I Notation

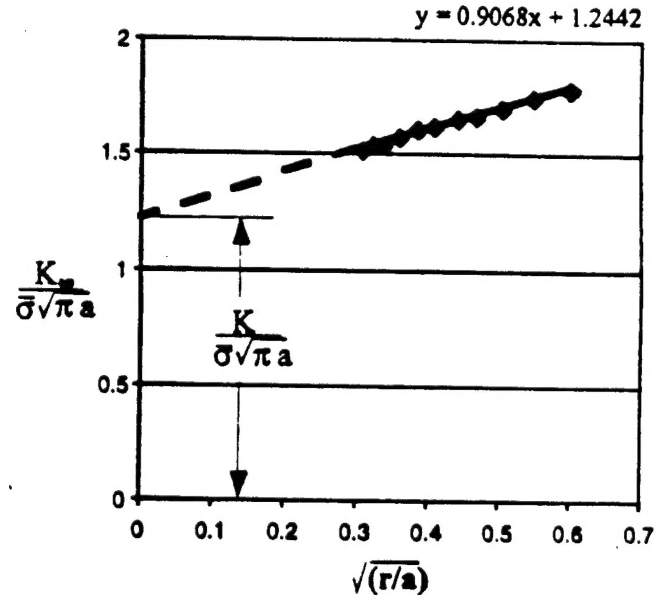


Fig. A-2: Determination of K_1 from Test Data for DS4.

Mixed mode algorithm

The mixed mode algorithm was developed (see Fig. 12(a) and (b)) by requiring that

$$\lim_{\substack{r \rightarrow 0 \\ \theta_m \rightarrow \theta_m^0}} \left\{ (8\pi r_m)^{1/2} \frac{\delta(\tau)_{nz}^{\max}}{\delta\Theta} (K_1, K_2, r_m, \Theta_m, \tau_{ij}) \right\} = 0 \quad (4)$$

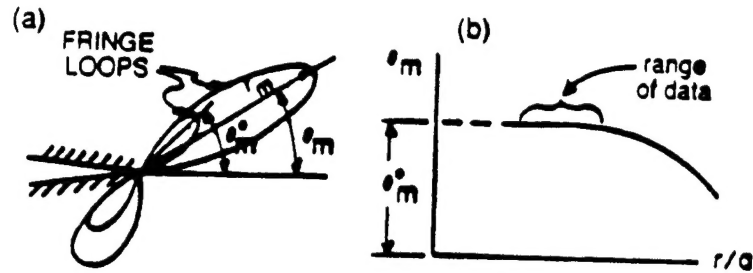


Fig. 12. (a) and (b). Determination of θ_m^0 .

which leads to

$$\left(\frac{K_2}{K_1}\right)^2 - \frac{4}{3}\left(\frac{K_2}{K_1}\right) \cot 2\theta_m^0 - \frac{1}{3} = 0 \quad \text{---} \quad (5)$$

By measuring θ_m^0 which is approximately in the direction of the applied load, K_2/K_1 can be determined.

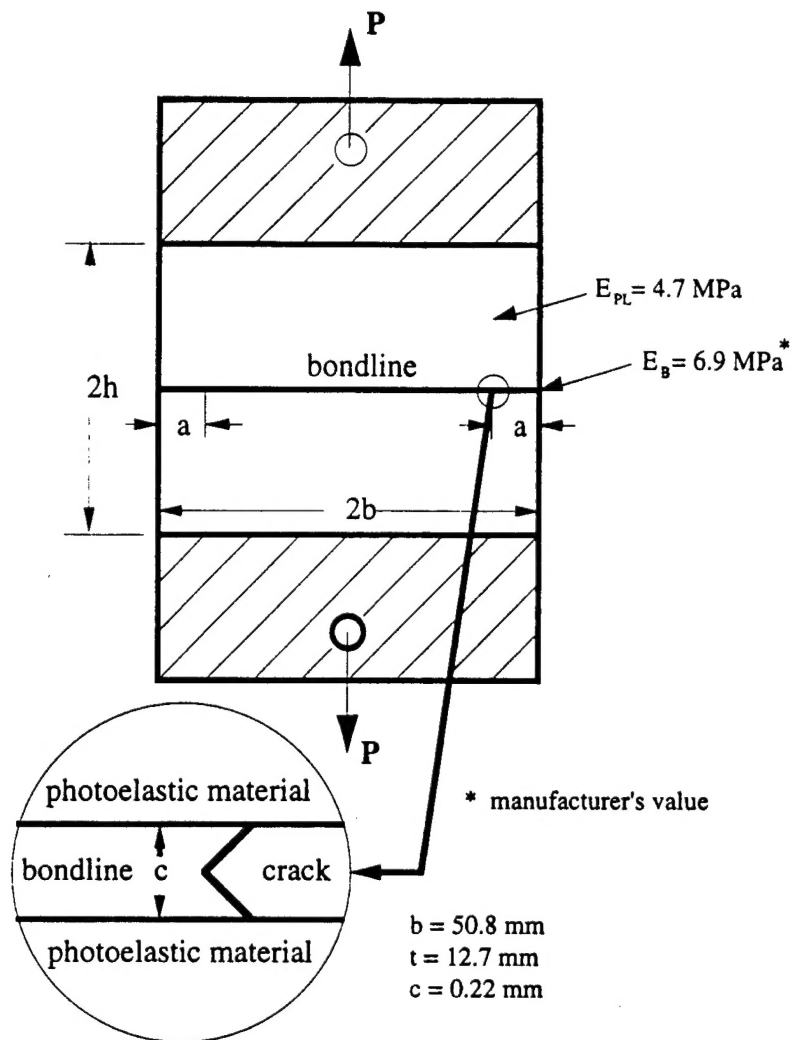
Then writing the stress optic law as

$$\tau_{nz}^{\max} = \frac{fn}{2t} = \frac{K_{AP}^*}{(8\pi r)^{1/2}},$$

one may plot $K_{AP}^* / \bar{\sigma}(\pi a)^{1/2}$ vs $\sqrt{r/a}$ as before; locate a linear zone and extrapolate to $r = 0$ to obtain K^* . Knowing, K^* , K_2/K_1 and θ_m^0 , values of K_1 and K_2 may be determined since

$$K^* = \left[(K_1 \sin \theta_m^0 + 2K_2 \cos \theta_m^0)^2 + (K_2 \sin \theta_m^0)^2 \right]^{1/2} \quad \text{---} \quad (6)$$

Knowing K^* and θ_m^0 , K_1 and K_2 can be determined from Eqs. (5) and (6). Details are found in Ref. [3].



| test | a (mm) | h (mm) | a/b | P (kg) |
|------|--------|--------|------|--------|
| DS2 | 7.94 | 50.8 | 0.16 | 7.64 |
| DS3 | 12.7 | 50.8 | 0.25 | 7.64 |
| DS4 | 17.4 | 50.8 | 0.34 | 7.64 |
| DS5 | 20.6 | 50.8 | 0.41 | 7.64 |
| DS6 | 25.4 | 50.8 | 0.50 | 7.64 |
| DS7 | 27.9 | 50.8 | 0.55 | 7.64 |
| DS8 | 7.94 | 25.4 | 0.16 | 7.64 |
| DS9 | 12.7 | 25.4 | 0.25 | 7.64 |
| DS10 | 17.4 | 25.4 | 0.34 | 5.37 |
| DS11 | 20.6 | 25.4 | 0.41 | 5.17 |
| DS12 | 25.4 | 25.4 | 0.50 | 5.17 |
| DS13 | 27.9 | 25.4 | 0.55 | 5.20 |

Fig. 2 Bonded Specimens with Double Edge Bondline Cracks

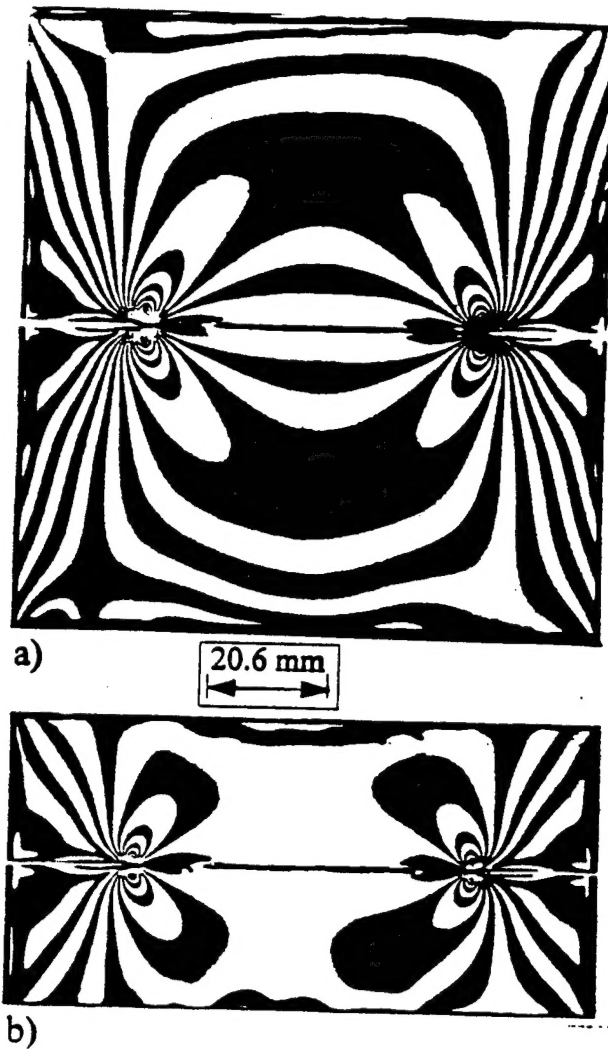


Fig. 3*: Global Stress Fringe Patterns for a) Square Specimen, b) Short Specimen.

*All fringe patterns have a bright background, (i.e. integral fringes are white, half fringes are black).

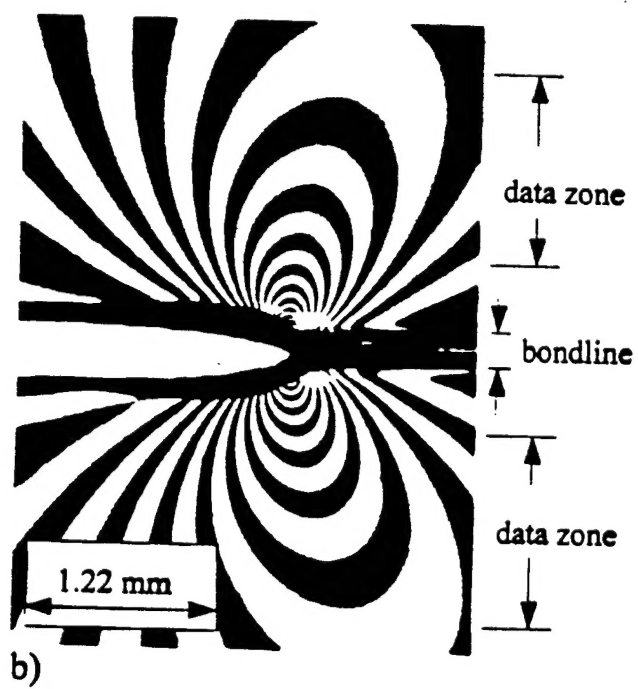
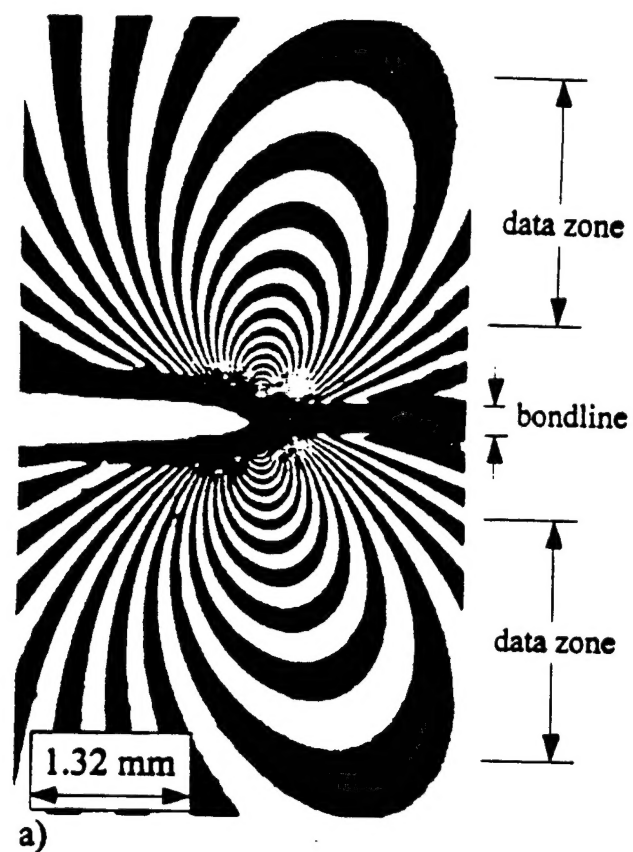


Fig. 4*: Local Stress Fringe Patterns for a) Square Specimen, b) Short Specimen.